



# Owner's Manual

For 120X models:  
For 120X-IM models:

12.0 cu.ft., 2-way, 4-door, R.V. refrigerator.  
12.0 cu.ft., 2-way, 4-door, R.V. refrigerator with ice maker.



**WARNING:** Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information, contact a qualified installer, service agency, or the gas supplier.

#### FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapors and liquid in the vicinity of this or any other appliance.

#### FOR YOUR SAFETY

If you smell gas:

1. Open windows
2. Don't touch electrical switches.
3. Extinguish any open flame.
4. Immediately call your gas supplier.

**English**

**French**

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Part No. 621823D (4-02)

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## NORCOLD - Gas Absorption 3 Year Limited Warranty Policy

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Norcold • P.O. Box 4248 • Sidney, OH • USA • 45365-4248

Provided it is properly installed, properly maintained and placed under normal service and use, Norcold, Inc. warrants its refrigeration equipment to be free from defects in material and workmanship for three years with respect to the equipment's component parts, and for two years with respect to the labor to repair or replace such parts, commencing from the original date of purchase.

### Limitations of warranty

1. This Warranty applies only to Norcold gas absorption refrigerator operating equipment. This Warranty does not extend to glassware, electric light bulbs, and replaceable fuses.
2. This warranty does not apply to parts and assemblies that have been subjected to misuse, improper installation, improper or abnormal service, transit damage, recharging of the cooling system, accident, fire, improper repair, tampering or abuse.
3. Irrespective of the nature of the warranty protection offered or claimed, the period of warranty shall in no case extend beyond three years for component parts and two years for the labor to repair or replace such parts, commencing from the original date of purchase of the new equipment.
4. In order to obtain the remedy of repair and replacement, the refrigerator must be brought to any Norcold Service Center for warranty service. The end consumer is responsible for all expenses resulting from any remote service call if the refrigerator cannot be brought into the Norcold service center.
5. It is the responsibility of the end consumer to have maintenance performed upon the warranted equipment one time during the second year or before the beginning of the third year after original purchase. Such maintenance is required to maintain this warranty in effect and failure to perform such maintenance will void the remainder of the warranty. Required maintenance during the second year or before the third year after purchase is cleaning and checking of the following: **Burner, Flue, Spiral Baffle, Roof Cap Screen, and Control Board Sequence.**

### LIMITATION OF REMEDY

1. **THE RESPONSIBILITY OF NORCOLD UNDER THIS OR ANY WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT (AT NORCOLD'S OPTION) OF THE DEFECTIVE PART OR ASSEMBLY.**

2. IN NO EVENT AND UNDER NO CIRCUMSTANCES SHALL NORCOLD BE RESPONSIBLE UNDER THIS LIMITED WARRANTY FOR ANY OTHER CHARGE WHATSOEVER, INCLUDING BUT NOT LIMITED TO CHARGES OR CLAIMS FOR LABOR, LOST BUSINESS, LOST TIME, LOST PROFITS, LOSS OF USE, OR ANY KIND OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, HOWEVER DENOMINATED OR DESCRIBED. THE REMEDY UNDER THIS WARRANTY IS LIMITED TO REPLACEMENT OR REPAIR.

3. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE EXCLUSION MAY NOT APPLY TO YOU.

## DISCLAIMER OF OTHER WARRANTIES

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY DISCLAIMED AND EXCLUDED.

## Legal rights

This warranty gives you specific legal rights, and you may have other legal rights, which vary from state to state.

## Gas Absorption Warranty Information

Your refrigerator is made to provide the ultimate in cooling satisfaction and will serve you reliably in the years to come. Norcold refrigerators are the only RV refrigerators made in the United States and offer a standard limited three-year warranty. Norcold also offers an additional warranty coverage plan which extends the standard limited three-year warranty. To activate your three-year limited warranty and to receive an invitation to participate in the extended warranty plan, complete and mail the warranty registration supplied.

Help us to help you.

Write the model number and serial number below for future reference. These numbers are on the serial plate in the refrigerator. The serial plate is located in the fresh food compartment on the top right hand side. Use these numbers when receiving service or in any correspondence concerning your refrigerator.

Model number \_\_\_\_\_ Serial number \_\_\_\_\_

If a problem occurs with your refrigerator, contact any of the service centers throughout the United States and Canada. To find an authorized Norcold Service Center near you, please telephone the Norcold Customer Support Dept. at 800-543-1219 (option-1) or visit our web site at [www.norcold.com](http://www.norcold.com).

Norcold is committed to providing products that are in harmony with the environment. Your Norcold refrigerator meets all environmental safety standards.

## Gas Absorption Warranty Questions

This warranty is the only warranty for your Norcold refrigerator. There are no other express warranties. The only uses for this product are described in this manual. Part or model specifications are subject to change without notice.

### What does this warranty cover?

This warranty covers labor and U.P.S. ground transportation costs incurred in removing and reinstalling the refrigerator when necessary to replace a defective part and any parts replaced under warranty (including cooling units).

### What is not covered by this warranty?

- Travel expenses for bringing the refrigerator to an authorized Norcold Service Center for warranty coverage.
- Additional costs caused by the inability to bring the refrigerator to an authorized Norcold Service Center.
- Defects which are caused by transit damage, misuse, neglect, or accident.
- Manufacturing defects found at the time of purchase, parts replaced under warranty, and associated labor, which the original consumer-purchaser do not communicate to Norcold within 30 days.
- Labor, performed without need for parts replacements, which the original consumer-purchaser does not communicate to Norcold within 30 days.
- Defects in glassware, electric light bulbs, or replacement fuses.
- Defects caused by improper installation, maintenance, or adjustment.
- Normal maintenance of this refrigerator as described in this manual.
- Defects caused by the improper use of parts or parts not manufactured or supplied by Norcold for repairs or replacements to the refrigerator.

Norcold will not be liable for any incidental or consequential loss or damage, due directly or indirectly to the use of this product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above may not apply to you.

### How long does this warranty last?

This warranty is effective for a period of two years from date of purchase or for a period of three years from date of purchase if the required maintenance is done.

### What will Norcold do?

Norcold will provide free service and replacement of defective parts, at no charge, at all authorized Norcold Service Centers. Norcold has the option of replacing the defective parts or the entire refrigerator. If the refrigerator is replaced, Norcold is not responsible for replacing dealer installed options.

### How do you get service?

Bring the refrigerator to any authorized Norcold Service Center and:

- Show proof that the defective item is within warranty coverage.
- Show proof that required maintenance has been performed if applicable. Required maintenance during the second year or before the third year after purchase is cleaning and checking of the Burner, Flue, Spiral Baffle, Roof Cap Screen, and Control Board Sequence.

If you are unable to bring the refrigerator to an authorized Norcold Service Center:

- Send a written notice of the defect to Norcold.
- Norcold will promptly advise you how to obtain warranty service.

### What rights do you have?

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

## Safety Awareness

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Read this manual carefully and understand the contents before you use the refrigerator.

Be aware of possible safety hazards when you see the safety alert symbol on the refrigerator and in this manual. A signal word follows the safety alert symbol and identifies the danger of the hazard. Carefully read the descriptions of these signal words to fully know their meanings. They are for your safety.



**WARNING:** This signal word means a hazard, which if ignored, can cause dangerous personal injury, death, or much property damage.



**CAUTION:** This signal word means a hazard, which if ignored, can cause small personal injury or much property damage.

## Safety Instructions

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### WARNING:

- The storage of flammable materials behind or around the refrigerator creates a fire hazard. Do not use the area behind the refrigerator to store anything, especially flammable materials (gasoline, cleaning supplies, etc.)
- Do not remove the round ground prong from the AC power cord of the refrigerator or the ice maker (optional). Do not use a two prong adapter or an extension cord with either AC power cord.
- A circuit overload can result in an electrical fire if the wires and/or fuses are not the correct size. Use only the wire and fuse sizes as written in the "Installation Manual".
- Incorrect installation, adjustment, change to, or maintenance of this refrigerator can cause personal injury, property damage, or both. Have service and maintenance work done by your dealer or by an Norcold authorized service center.
- Disconnect both the AC and DC power sources before doing any maintenance work on the refrigerator. All service work on this refrigerator must be done by a qualified service technician.
- Do not bypass or change the refrigerator's electrical components or features.
- When you discard an appliance, remove all doors to prevent accidental entrapment and suffocation.

- Do not spray liquids near electrical outlets, connections, or the refrigerator components. Many liquids are electrically conductive and can cause a shock hazard, electrical shorts, and in some cases fire.
- The refrigerator cooling system is under pressure. Do not try to repair or to recharge a defective cooling system. The cooling system contains sodium chromate. The breathing of certain chromium compounds can cause cancer. The cooling system contents can cause severe skin and eye burns, and can ignite and burn with an intense flame. Do not bend, drop, weld, move, drill, puncture, or hit the cooling system.
- At regular intervals, make sure that the refrigerator flue the burner, the vent areas, and the ventilation air pathway between the vents are completely free from any flammable material or blockage. After a period of storage, it is especially important to check these areas for any flammable material or blockage caused by animals.



### CAUTION:

- The rear of the refrigerator has sharp edges and corners. To prevent cuts or abrasions when working on the refrigerator, be careful and wear cut resistant gloves.

## About Your Refrigerator

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### Storage Volume:

This refrigerator is made for storage of foods and frozen food and for making ice.

Total capacity	12.0 cubic feet
Freezer Compartments	3.6 cubic feet total
Fresh Food Compartment	8.4 cubic feet

### Leveling:



**CAUTION:** The refrigerator is made to operate within 3° off level side-to-side and 6° off level front-to-back (as looking at the front of the refrigerator). Operating it at more than these limits can cause damage to the cooling system and create a risk of personal injury or property damage. Make sure the vehicle is level before you operate the refrigerator.

### Operation during travel:

While the refrigerator should be level when the vehicle is stopped, performance during travel is not usually effected.

## Food compartment:

Start up the refrigerator (see “Operating the Refrigerator Controls”) and let it cool for eight hours before loading with food. If the refrigerator does not start to cool down after about two hours, contact your dealer or a Norcold authorized service center.

For the best cooling performance:

- Let air move freely inside the entire food compartment.
- Do not cover the shelves with plastic, paper, etc.

To decrease the amount of ice that collects on the cooling fins:

- Cover all liquids and moist foods.
- Let all hot foods cool before putting them in the refrigerator.
- Do not open the door any longer than necessary.

## Freezer compartments:

The freezer compartments are made to keep pre-frozen food frozen and not to quick freeze food.

NOTE: Do not put other items on the ice tray while the water is freezing. The water freezes more rapidly if the thermostat is at the COLDEST position.

## Door handles:

During travel, the door latch prevents the door from opening. When closing each door, push the door toward the refrigerator until you hear a “click” sound.

To open each door, pull the handle away from the refrigerator (See Art00990).

During storage, the storage latch prevents the door from completely closing. Use it to prevent odors when the refrigerator is stored for an extended period of time.

To operate the storage latch (see Art00991), open each door about 1/2 inch, hold the door handle in the open position, and push the storage latch [1] into the cutout [2] of the strike plate. Do not use the storage latch as a travel latch because the doors will not be fully closed.

## Movable door seal:

The movable door seal [1] is located on the left door of the fresh food compartment (See Art01109). It provides the correct seal when both doors of the fresh food compartment are closed. When the left door of the fresh food compartment opens, the movable door seal moves so that it is flat against the edge of the door. To avoid possible damage to the movable door seal, make sure that it is flat against the edge of the door before you close the door.

## Crispers:

The crispers are located at the bottom left side of the fresh food compartment and supply a storage area to preserve fruit and vegetable freshness. Make sure that you always push the crispers fully in. The glass crisper covers are made so that you can remove them.

NOTE: Do not wash the crispers in a dishwasher. The crispers are not dishwasher safe.

To remove the glass crisper covers [1] (See Art1118):

- Remove the crispers [2].
- Remove the screw from the top right side of the crisper support wall [3].
- Remove the screws [4] from the retainer [5] on the left side of the refrigerator (See Art00992).
- Remove the retainer.
- Remove the glass crisper covers.
- Remove the crisper support wall.

## Tall bottle and gallon storage drawer:

The tall bottle and gallon storage drawer [6] is located at the bottom right side of the fresh food compartment and supplies a storage area for items such as 2-liter bottles or gallon milk containers (See Art1118). This drawer has a divider which prevents items from moving and/or overturning while the vehicle is in transit. Make sure that you always push the drawer fully in.

The divider fits down into grooves on the inside of the drawer. The divider also fits at the rear of the drawer so that you can use all of the capacity of the drawer.

NOTE: Do not wash the drawer or divider in a dishwasher. The drawer and divider are not dishwasher safe.

## Door bins:

You may put the door bins [1] of the freezer and fresh food compartment in a location that best meets your needs (See Art01114). To remove the bins, lift them over the locator and pull them forward. To install the bins, push them onto the locator.

NOTE: Do not wash the door bins in a dishwasher. The door bins are not dishwasher safe.

## Adjustable shelves:

The shelves in the freezer and the fresh food compartment are made so you can remove them or move them.

To remove or move the shelf of the freezer:

- Pull the shelf forward out of the slot.
- Push it fully into the slot that you wish.

To remove or move the shelves of the fresh food compartment:

- Remove the screws [4] from each retainer [5] on the side of the refrigerator (See Art00992).
- Remove both retainers.
- Pull each shelf forward out of the slot.
- Push each fully into the slot that you wish.
- Install both retainers with the screws.

### Interior light:

The interior light is at the top of the fresh food compartment. It comes on when the refrigerator is ON and the door is open. To replace the bulb:

1. Remove the DC power supply wires from the power board at the rear of the refrigerator.
2. Remove the cover [1] by pulling it toward the front of the refrigerator (See Art00988).
3. Remove the light bulb [2] from the holder [3].

NOTE: Use only a GE#214-2 bulb as the replacement bulb. This bulb is available at most retail automotive parts centers.

4. Install the replacement bulb.
5. Install the cover.
6. Connect the DC power supply wires to the power board at the rear of the refrigerator.

### Door alarm:

The refrigerator has an alarm to alert you if the fresh food compartment door is not closed. The refrigerator continues to operate, but if the fresh food compartment door is open and the interior light remains on for two minutes:

- An audible alarm starts.
- "dr" appears in the center display.
- The interior light automatically turns off.

Close the door to silence the alarm.

### Moisture reduction heaters:

The refrigerator has heaters that prevent moisture from forming on the center divider between the two doors of the freezer compartment and on the movable door seal. The heaters operate only when the refrigerator is ON and the DC power is sufficient. The heater in the movable door seal also only operates when the left door of the fresh food compartment is closed.

### Temperature control system:

Although the refrigerator is not frost-free, it is made to limit frost on the cooling fins. At regular intervals, the temperature control system automatically melts most of the frost from the cooling fins. The water from the cooling fins drains into a collection cup that is attached to the back of the refrigerator. The heat of the cooling system evaporates the water from the collection cup.

### Backup operating system:

This refrigerator has a backup operating system. The backup operating system allows the refrigerator to continue to cool if the temperature sensor of the refrigerator should fail.

If this failure occurs:

- The refrigerator automatically changes to the backup operating system.
  - When you push the SET TEMP button, the temperature setting flashes in the center display for ten seconds.
  - After the temperature setting flashes, the mode of operation appears in the center display.
- The backup operating system can overfreeze or thaw the contents of the freezer and the fresh food compartment.
  - Make sure the temperatures of the freezer and the fresh food compartment are satisfactory.

NOTE: If you open the door(s) too often, the temperatures inside the freezer and fresh food compartment do not become stable. Allow the refrigerator to operate for about one hour after each adjustment change before you examine the contents. The number "9" is the coldest temperature setting.

- If the temperature is too warm, push and hold the SET TEMP button to raise the temperature setting by one number.
- If the temperature is too cold, push and hold the SET TEMP button to lower the temperature setting by one number.
- Have the refrigerator serviced by your dealer or a Norcold authorized Service Center as soon as possible.

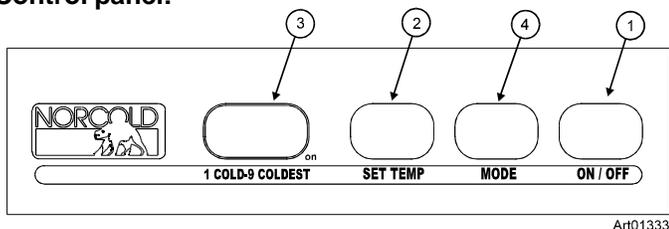
## Operating the Refrigerator Controls

AC Operation                    120 volts AC  
    (108 volts min.-132 volts max.)

Propane gas operation:    Propane gas  
    (11 inches water column pressure)  
    12 volts DC - control voltage  
    (10.5 volts min. - 15.4 volts max.)

The refrigerator operates on these energy sources. Operation out of these limits can damage the refrigerator electrical components and will void the warranty.

### Control panel:



The refrigerator control panel (See Art01333) is between the freezer compartment and the fresh food compartment. To maintain the operating control functions of the refrigerator, a 12 volt DC power supply is necessary. The refrigerator receives DC power from the 12 volt system of the vehicle; either an auxillary battery, a converter, or the vehicle engine battery.

The ON / OFF button [1] starts and shuts down the refrigerator:

- To turn on the refrigerator, push and release the ON / OFF button.
- To turn off the refrigerator, push the ON / OFF button for two seconds and then release.

The SET TEMP button [2] controls the temperature adjustment of the freezer and the fresh food compartment. The temperature adjustment that you select does not change if the operation mode of the refrigerator changes.

- Push the SET TEMP button and the temperature setting (the numbers "1-9") show in the center display [3].
  - The number "9" is the coldest temperature setting.
- Push and hold the SET TEMP button and the temperature setting changes.
- Release the SET TEMP button when the temperature setting that you wish appears.
- After ten seconds, the temperature setting will go out and only a green power ON light remains.

The MODE button [4] controls the operation mode of the refrigerator:

- Push and hold the MODE button and each of the operating modes of the refrigerator show one at a time in the center display.
- There is one automatic mode of operation and two manual modes of operation.
- When the mode of operation that you wish shows in the center display, release the MODE button.

NOTE: If you should forget in what mode your refrigerator is operating, push and release the MODE button to show the current mode of operation in the center display for 10 seconds.

### Automatic mode operation:

When the refrigerator is in AUTO mode, it automatically uses the most efficient energy source that is available for operation. During operation, if a more efficient energy source becomes available, the refrigerator controls change from the current energy source to the more efficient energy source as follows:

- The first choice is AC operation if 120 volts AC is available to the refrigerator.
- The second choice is propane gas operation if 120 volts AC is not available to the refrigerator.
- The third choice is DC operation (on 3-way models only) if neither 120 volts AC nor propane gas is available to the refrigerator.

### Removing air from the propane gas supply lines:

For safety reasons, the burner is made to ignite on propane gas within a specified amount of time. When starting the refrigerator for the first time, after storage, or after replacing propane gas tank, the propane gas supply lines can have air in them. Due to the air in the gas supply lines, the burner may not ignite on propane gas within the specified amount of time.

To remove the air from the propane gas supply lines:

- Make sure that valve of the propane gas tanks(s) is open.
- Push the ON / OFF button to turn the refrigerator on.
- Push and hold the MODE button until the letters "LP" show in the center display.
  - This means that the refrigerator is operating on propane gas.
- If the air in the propane gas supply lines prevents the burner from ignition on propane gas, the fault codes "no" and then "FL" will appear in the center display and you will hear an alarm sound.

- Push and hold the ON / OFF button for two seconds and then release to silence the alarm and turn the refrigerator back on.
  - The refrigerator will start a 30 second trial for ignition.
  - During the 30 second trial for ignition, the refrigerator controls open the gas safety valve and the igniter makes sparks.
- When no fault code shows and only the power indicator remains, this means that the refrigerator is operating on propane gas in the manual mode.
  - At this time, all of the air is removed from the propane gas supply lines and you may select AUTO mode of operation if you wish.
- Depending on how much air may be in the propane gas supply lines, you may need to repeat the 30 second trial for ignition two or three times.
- If the burner does not ignite on propane gas after two or three attempts, stop and consult your local dealer or an authorized Norcold Service Center.
- If neither 120 volts AC nor propane gas is available to the refrigerator:
  - The fault codes “no” “AC” and then “no” “FL” show in the center display and an audible alarm sounds.

If an energy source is available to the refrigerator, but is not operating correctly:

- A fault code shows in the center display.
- The refrigerator controls try to change to a less efficient energy source.
- If a less efficient energy source is not available:
  - An audible alarm starts.
  - A fault code shows in the center display.
  - Refer to the “Fault Codes” section of this manual.

#### **Set the controls to manual mode operation:**

- Push the ON / OFF button to turn the refrigerator on.
- Push and hold the MODE button until the letters “AC” show in the center display and then release.
  - After ten seconds, the “AC” goes off and only a green power ON light remains.
- Push and hold the MODE button until the letters “LP” show in the center display and then release.
  - After ten seconds, the “LP” goes off and only a green power ON light remains.

#### **Set the controls to Automatic mode operation:**

- Push the ON / OFF button to turn the refrigerator on.
- Push and hold the MODE button until the letters “AU” show in the center display and then release.
- If 120 volts AC is available to the refrigerator:
  - The letters “AU” and then “AC” show in the center display.
  - After ten seconds, the “AU” and then “AC” go off and only a green power ON light remains.
  - This means that the refrigerator is operating on AC electric.
- If 120 volts AC is not available to the refrigerator:
  - The letters “AU” and then “AC” show in the center display.
  - After five seconds, the “AU” and then “LP” show in the center display.
  - After ten seconds, the “AU” and the “LP” go off and only a green power ON light remains.
  - This means that the refrigerator is operating on propane gas.

### **Effects of High Altitude on Propane Gas Operation**

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When you operate the refrigerator on propane gas at altitudes higher than 5500 feet above sea level:

- You may experience reduced cooling performance of the refrigerator.
- You may experience burner outages.

To avoid these possible problems, Norcold recommends that you operate the refrigerator on AC when at altitudes higher than 5500 feet above sea level.

## Ice Maker (Optional)

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The ice maker is assembled to the refrigerators at the factory as optional equipment. If the refrigerator does not have a factory installed ice maker, one cannot be added to the refrigerator at a later time.

The ice maker is fully automatic and will operate in ambient temperatures as low as 0° F. To allow operation at temperatures between 0° F and 32° F., the ice maker has a heater on the solenoid water valve and on the water line between the solenoid valve and the ice maker. At temperatures below 0° F, store the ice maker as written in the "Ice Maker Storage" section of this manual.



**CAUTION:** The water line heater does not protect the water supply line from the vehicle shut off valve to the solenoid valve on the back of the refrigerator.

When the freezer temperature of the refrigerator is low enough, the ice maker opens the water solenoid valve and fills the mold. The ice maker ejects the frozen ice into a storage bin. As the storage bin fills, the ice raises the shut-off arm until it turns off the ice maker. As you use the ice and lower the ice level in the storage bin, the shut-off arm also lowers. This turns the ice maker ON and begins the process of making ice.

The ice maker operates on:

- Cold potable water at a pressure of 15 psi - 125 psi.
- 120 Volts AC (108 VAC min. - 132 VAC max.).

### Ice maker operation:

1. Make sure the ice maker AC power cord (white) is plugged into a receptacle.
2. Open the water shut off valve of the vehicle.

NOTE: Make sure that the ice maker arm can move freely and does not touch the frozen foods in the freezer.

3. Push the ice maker arm down to the ON position [1] (See Art01015).



**CAUTION:** If you operate the refrigerator without connecting the water supply line and/or opening the water shut off valve of the vehicle, make sure the ice maker arm is up in the OFF position.

4. Allow the freezer to cool enough and ice production will begin to fill the storage bin [2].

NOTE: New plumbing connections and/or impurities in the water supply line after winterizing can cause the first ice to be discolored or have an odd flavor.

5. To stop the ice maker, push the ice maker arm up to the OFF position [3].

## Refrigerator Care Checklist

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Your refrigerator will give you years of trouble free service if you do these simple checks every three to six months:

- Keep the food compartment and the freezer clean. See "Cleaning".
- Defrost the refrigerator as necessary. See "Defrosting".
- Make sure the door seals correctly. See "Door Sealing".
- Be aware of any cooling changes that are not because of weather, loading, or gas control changes. If changes occur, contact your dealer or service center.
- Make sure the gas supply is propane gas only and not butane or a butane mixture.
- When in propane gas operation, examine the appearance of the flame. See "Gas Flame Appearance".
- Make sure the air flow in the lower intake vent, through the refrigerator coils and condenser, and out the upper exhaust vent is not blocked or decreased.
- Make sure the area behind the refrigerator is clear. Do not use the area behind the refrigerator for storage of anything, especially combustible materials, especially gasoline and other flammable vapors and liquids.

## Defrosting

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The cooling fins of the refrigerator operate at below freezing temperature and will naturally form frost from humidity, which is always present in the air. The humidity inside the refrigerator increases:

- with higher outside temperature and humidity.
- with the storage of non-sealed fresh foods or warm foods.
- with the amount of time that the door(s) are open.
- with any air leakage into the refrigerator.

Although the refrigerator is not frost-free, it is made to limit frost on the cooling fins. At regular intervals, the temperature control system automatically melts most of the frost from the cooling fins. The water from the cooling fins drains into a collection cup that is attached to the back of the refrigerator. The heat of the cooling system evaporates the water from the collection cup.

It is normal for frost to collect inside the freezer. Excess frost decreases the cooling performance of the refrigerator. Defrost the refrigerator as necessary:



**CAUTION:** Do not use a hair dryer, heat gun, etc. to defrost the refrigerator. Damage to the interior of the refrigerator can occur.

- Remove all food from the refrigerator.
- Push the ON /OFF button to shut down the refrigerator.

**NOTE:** Defrosting the refrigerator makes excess water inside the refrigerator.

- Put dry towels (etc.) inside the refrigerator to absorb the water.
- Put trays of hot water in the freezer until the frost is melted.
- Empty the drip tray.
- Remove the wet towels (etc.) and dry the interior.
- Put the drip tray into the refrigerator.
- Start up the refrigerator.
- Allow the refrigerator to cool down.
- Return all food to the refrigerator.

## Cleaning

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A good time to clean the refrigerator is just after you defrost it. Clean the inside of the refrigerator as often as necessary to avoid food odors:

- Remove all food from the refrigerator.

**NOTE:** Do not use abrasive cleaners, chemicals, or scouring pads because they can damage the interior of the refrigerator.

- Wash the interior with a mild cleaner or a solution of liquid dish detergent and warm water.
- Rinse with a solution of baking soda and clean water.
- Dry with clean cloth.
- Put all food in the refrigerator.

## Door Sealing

---

Check the seal of the doors (See Art00980).

If either door does not seal correctly, excess frost will collect inside the refrigerator. Make sure the doors seal correctly:

- Close each door on a piece of paper that is about the size and thickness of a dollar bill.
- Gently pull the paper.
  - You should feel a slight drag between the gasket and the cabinet.
  - Do this on all four sides of the door.
  - If you do not feel a slight drag on the paper, the door does not seal correctly.
  - Have your dealer or an authorized Norcold Service Center correct the seal of the door.

## Refrigerator Storage

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Before the refrigerator is stored for an extended (seasonal) period of time:

- Defrost and clean the interior of the refrigerator.
- Close the doors with the storage latch.

If the refrigerator is stored for an extended period of time, before start up:

- Make sure there are no obstructions in the vents, the ventilation air pathway, the burner, the orifice, or the flue area.

## Refrigerator Maintenance Checklist

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Read and understand the following maintenance sections of this manual.

**NOTE:** Norcold is not responsible for installation, adjustment, alteration, service, or maintenance performed by anyone other than a qualified RV dealer or a Norcold authorized service center.

Have a qualified RV dealer or a Norcold authorized service center do these annual safety and maintenance checks:

- Examine the gas supply lines for leaks.
  - Replace or repair if needed.
- Make sure the propane gas pressure is 11 inches water column.
  - Adjust if needed.
- Make sure the combustion seal is complete and intact.
  - Replace or repair it if needed.
- Make sure the burner and the burner orifice are clean.
  - Clean if needed.
- Make sure the electrode is clean and the spark gap is 1/8 - 3/16 inch.
  - Adjust if needed.
- Make sure the AC voltage is 108 -132 volts and the DC voltage is 10.5 - 15.4 volts.

## Ice Maker Storage (Optional)

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If the refrigerator will not be operated for a long period of time, such as during seasonal storage, empty and dry the ice maker.

 **CAUTION:** Do not operate the ice maker when the ambient air temperature is 0° F or lower. Damage to the water solenoid valve and the water supply line can occur.

1. Push the ice maker arm up to the OFF position.
2. Close the water shut off valve of the vehicle.
3. Remove the water supply line and the ice maker water line from the water solenoid valve.
4. Drain the water from both lines.
5. Dry the inside of the ice maker with a clean cloth.

## Refrigerator Maintenance

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### Gas flame appearance:

While in LP GAS operation, examine the appearance of the gas flame:

- Push the TEMP SET button until the number "9" appears in the center display.

- Open the lower intake vent.

 **CAUTION:** The burner box cover can be hot. Wear gloves to avoid burns.

- Look at the gas flame [1] (See Art00955).

- The flame should be:

- a darker blue color on the inside of the flame and a lighter blue color on the outside of the flame.

- a constant shape without flickering.

- Contact your dealer or Norcold authorized service center if the flame is:

- yellow

- flickering or changing shape.

- Make sure the flame does not touch the inside of the flue tube [2].

- If the flame touches the inside of the flue tube, contact your dealer or Norcold authorized service center.

- Close the burner box door.

### Remove and clean the burner orifice:

Your dealer or Norcold authorized service center must do this procedure.

Remove and clean the burner orifice (See Art00956):

- Close the valve at the propane gas tank(s).

- Push the ON / OFF button to shut down the refrigerator.

- Open the lower intake vent.

 **CAUTION:** The burner box cover can be hot. Wear gloves to avoid burns.

- Remove the burner box cover by removing the screw(s).

 **WARNING:** To avoid possible propane gas leaks, always use two wrenches to loosen and tighten the gas supply line connections.

- Remove the flare nut from the orifice assembly [1] (See Art00956).
- Remove the orifice assembly from the burner [2].

 **WARNING:** Do not try to remove the orifice [3] from the orifice adapter [4] when cleaning. Removal will damage the orifice and seal of the orifice and can cause a propane gas leak. Leaking propane gas can ignite or explode which can result in dangerous personal injury or death. Do not clean the orifice with a pin or other objects.

- Clean the orifice assembly with air pressure and alcohol only.
- Using a wrench, assemble the orifice assembly to the burner.
- Assemble the flare nut to the orifice assembly.
- Examine all of the connections for gas leaks.
- Assemble the burner box cover.

## Remove the Refrigerator

---

Your dealer or Norcold authorized service center must do this procedure.

 **CAUTION:** The rear of the refrigerator has sharp edges and corners. To prevent cuts or abrasions when working on the refrigerator, be careful and wear cut resistant gloves.

 **WARNING:** To avoid possible propane gas leaks, always use two wrenches to loosen and tighten the gas supply line connections.

1. Close the valve at the propane gas tank(s).
2. Remove the black AC power cord and the white ice maker AC power cord (optional) from the receptacle.
3. Remove the DC wiring from the refrigerator:
  - Put a mark on the DC wires so you can put them back in the correct location.
  - Remove the DC fuse or remove the DC wiring from the battery or the converter.
  - Remove the DC wires from the refrigerator.
4. Open the lower intake vent and remove the gas supply line from the bulkhead fitting of the refrigerator.

5. Remove the plastic plugs from the mounting flanges of the refrigerator.
6. Remove the screws from the upper and lower mounting flanges on the front of the refrigerator.
7. Remove the screws from the mounting flange at the rear of the refrigerator.
8. Remove the refrigerator from the opening.

## Reinstall the Refrigerator

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Your dealer or Norcold authorized service center must do this procedure.

 **WARNING:** Make sure the combustion seal is not broken, is completely around the refrigerator mounting flanges, and is between the mounting flanges and the wall of the enclosure. If the combustion seal is not complete, exhaust fumes can be present in the living area of the vehicle. The breathing of exhaust fumes can cause dizziness, nausea, and in extreme cases, death.

1. Push the refrigerator completely into the enclosure.
2. Install the screws in the mounting flange at the rear of the refrigerator.
3. Install the screws from the upper and then the lower mounting flanges on the front of the refrigerator.
4. Put the plastic plugs into the mounting flanges of the refrigerator.

 **WARNING:** To avoid possible propane gas leaks, always use two wrenches to loosen and tighten the LP gas supply line connections.

5. Attach the gas supply line to the bulkhead fitting of the refrigerator.
6. Open the valve at the propane gas tank(s).

 **WARNING:** Do not allow the leak checking solution to touch the electrical components. Many liquids are electrically conductive and can cause electrical shorts and in some cases, fire.

7. Using a leak detecting solution, examine the gas supply line for leaks.
8. Connect the DC wiring to the refrigerator:
  - Connect the DC wires to the refrigerator.

- Install the DC fuse or connect the DC wiring to the battery or the converter.
9. Connect the black AC power cord and the white ice maker AC power cord (optional) to the receptacle.

## Replacement Parts

You may purchase replacement parts through your local RV dealer or authorized Norcold Service Center.

## Wiring Pictorial

The parts of the wiring pictorial are (See Art01339):

- 1 ..... Display overlay
- 2 ..... Display board
- 3 ..... Divider heater
- 4 ..... Thermistor / Light assembly
- 5 ..... Spark electrode
- 6 ..... Power board
- 7 ..... 120 VAC Power cord
- 8 ..... 5 Amp fuse (120VAC)
- 9 ..... 5 Amp fuse (12VDC)
- 10 ..... Movable door-seal heater
- 11 ..... Fans
- 12 ..... Thermostat
- 13 ..... Gas valve
- 14 ..... Door switches
- 15 ..... AC heaters
- 16 ..... 12 VDC Connections
- 17 ..... Water line heater (optional)
- 18 ..... Thermostat (optional)

## Wiring Diagram

The parts of the wiring diagram are (See Art01340):

- 1 ..... Power board
- 2 ..... Gas valve
- 3 ..... Thermistor
- 4 ..... Interior light
- 5 ..... Divider heater
- 6 ..... ON / OFF switch
- 7 ..... Voltage regulator
- 8 ..... MODE button
- 9 ..... TEMP SET button
- 10 ..... LEDs
- 11 ..... Beeper
- 12 ..... Display board
- 13 ..... 120 VAC Connection
- 14 ..... AC heaters
- 15 ..... Door switches
- 16 ..... Thermostat
- 17 ..... Movable door-seal heater
- 18 ..... Fans
- 19 ..... Water line heater (optional)
- 20 ..... Thermostat (optional)

## Ice Maker Wiring Pictorial and Diagram (Optional)

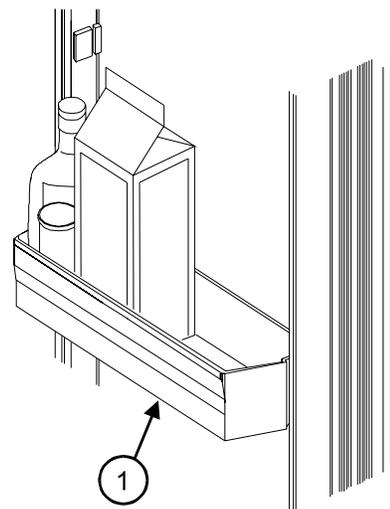
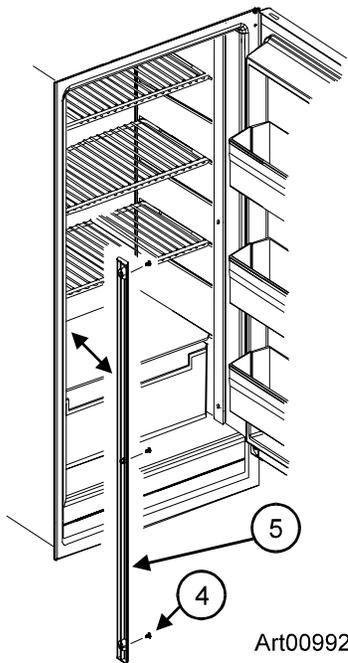
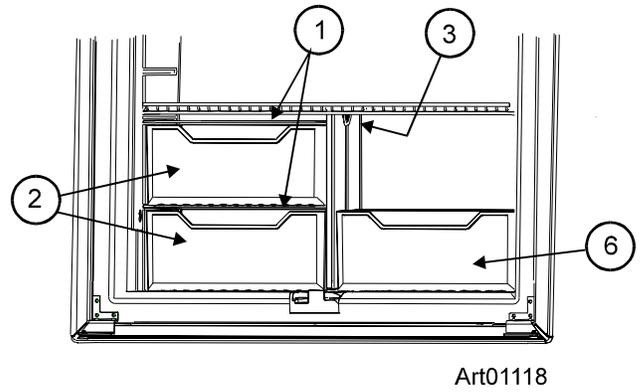
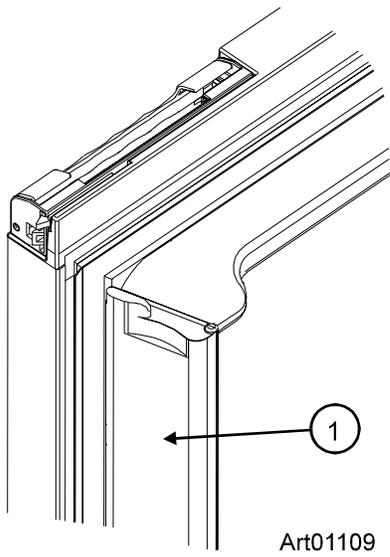
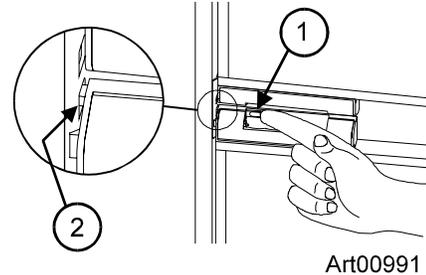
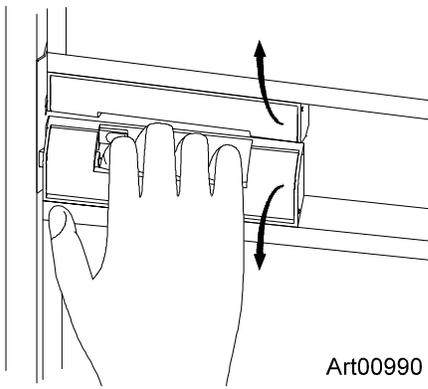
The parts of the ice maker wiring pictorial and diagram are (See Art01500):

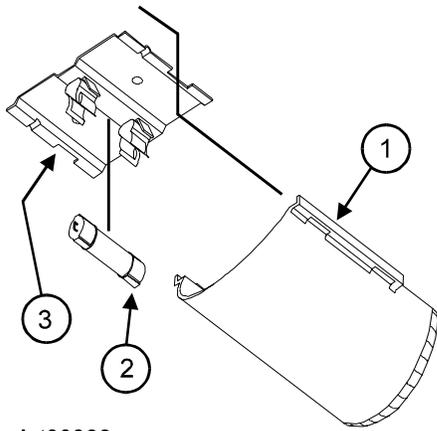
- 1 ..... 120V AC Hot / smooth
- 2 ..... 120 VAC Neutral / ribbed
- 3 ..... Ground screw
- 4 ..... Thermal fuse
- 5 ..... Solenoid water valve
- 6 ..... Ice maker
- 7 ..... Mold heater
- 8 ..... Thermostat
- 9 ..... Shut off switch
- 10 ..... Fill switch
- 11 ..... Hold switch
- 12 ..... Motor

## Fault Codes

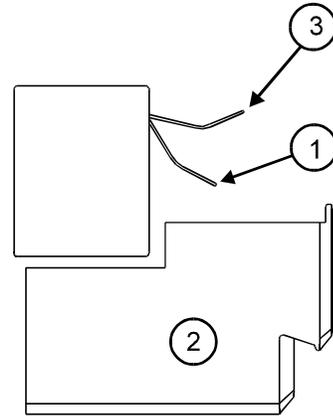
Fault Codes	Fault Code Meaning	Corrective Actions
No display.	DC voltage is unavailable to the refrigerator control panel or the refrigerator is OFF.	Check: <ul style="list-style-type: none"> <li>- That the refrigerator is ON.</li> <li>- That the battery charging equipment of the vehicle is operational.</li> <li>- That the AC/DC converter is operational (if applicable).</li> <li>- See your dealer or a Norcold authorized service center.</li> </ul>
" dr " Audible alarm also.	The door was open for more than 2minutes.	Close the door.
" no " " FL " Audible alarm also.	The burner did not ignite or re-ignite.	Check: <ul style="list-style-type: none"> <li>- That the valve of the propane gas tank(s) is open.</li> <li>- That the propane gas is at the correct pressure.</li> <li>- That the manual shut off valve of the refrigerator is open.</li> <li>- That there is no air in the propane gas supply line. See "Removing air from the propane gas supply lines" section of this manual.</li> <li>- See your dealer or authorized Norcold Service Center.</li> </ul>
" no " " AC " Audible alarm also.	AC voltage is unavailable to the refrigerator control.	Check: <ul style="list-style-type: none"> <li>- That the refrigerator plugged into a serviceable outlet.</li> <li>- That the fuse or circuit breaker of the vehicle is intact.</li> <li>- That the vehicle generator is operational (if applicable).</li> <li>- See your dealer or authorized Norcold Service Center.</li> </ul>
" AC " " LO "	AC voltage to the refrigerator control panel is too low.	Check: <ul style="list-style-type: none"> <li>- That the AC voltage to the refrigerator is correct.</li> <li>- That the vehicle generator is operational (if applicable).</li> <li>- See your dealer or authorized Norcold Service Center.</li> </ul>
" dc " " LO "	DC voltage to the refrigerator control panel is too low.	Check: <ul style="list-style-type: none"> <li>- That the battery charging equipment of the vehicle is operational.</li> <li>- That the AC/DC converter is operational (if applicable).</li> <li>- See your dealer or authorized Norcold Service Center.</li> </ul>
Temperature number flashes when SET TEMP button is pushed.	The refrigerator is operating on the "Back Up Operating System".	This is not owner serviceable. See your dealer or authorized Norcold Service Center.
" AC " " rE " Audible alarm also.	This is a fault within the refrigerator controls.	This is not owner serviceable. See your dealer or authorized Norcold Service Center.
" AC " " HE " Audible alarm also.	This is a fault within the refrigerator controls.	This is not owner serviceable. See your dealer or authorized Norcold Service Center.
" Sr " Audible alarm also.	This is a fault within the refrigerator controls.	This is not owner serviceable. See your dealer or authorized Norcold Service Center.

Art01501

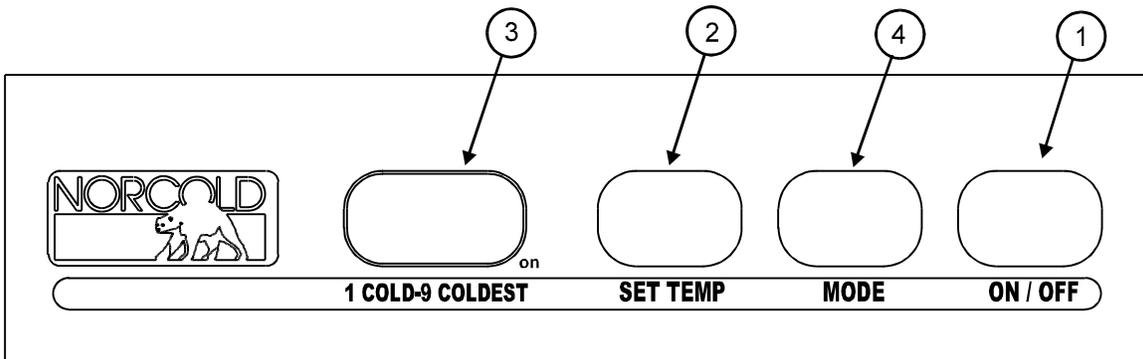




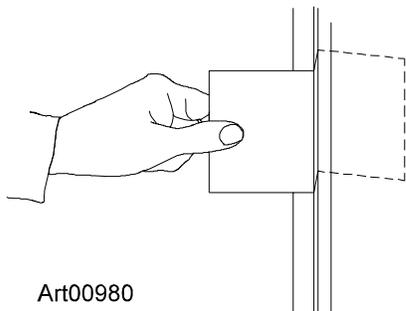
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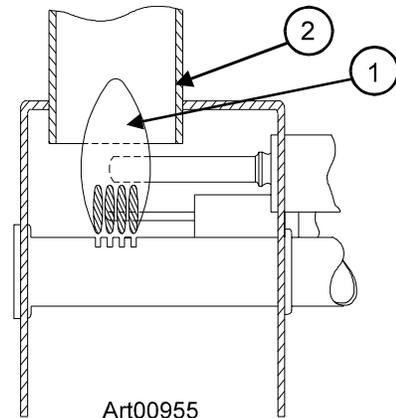
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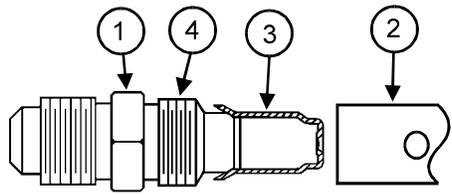
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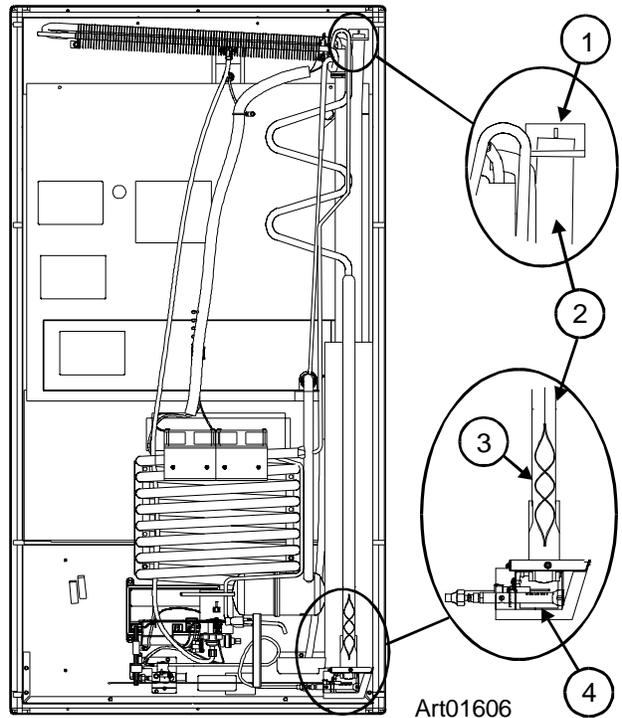
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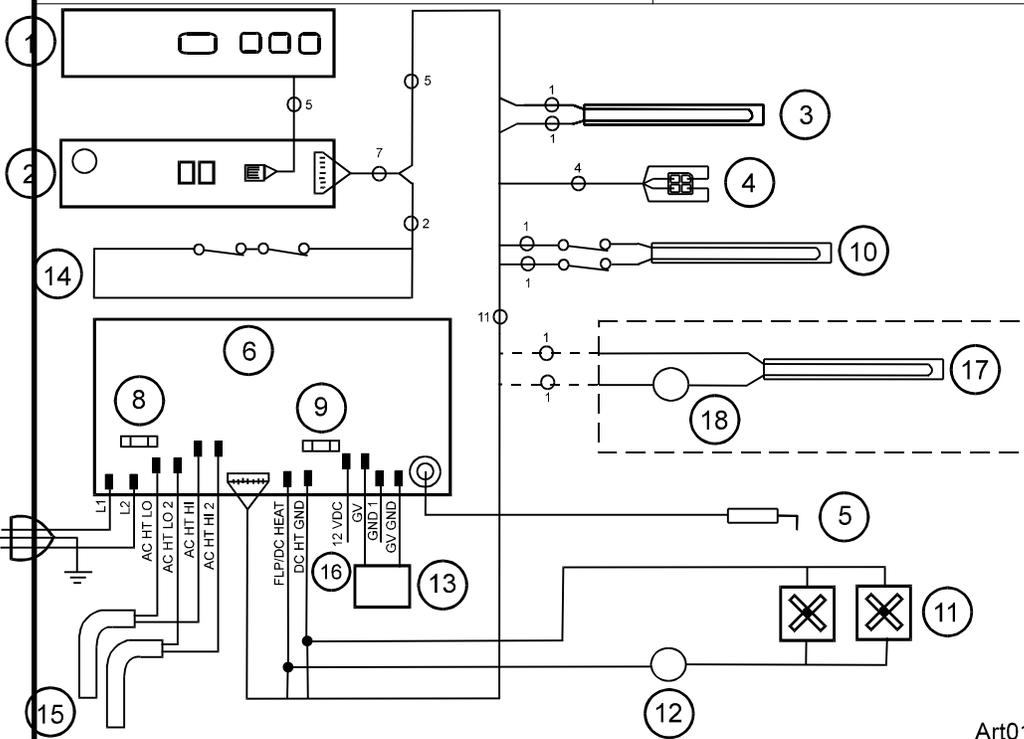
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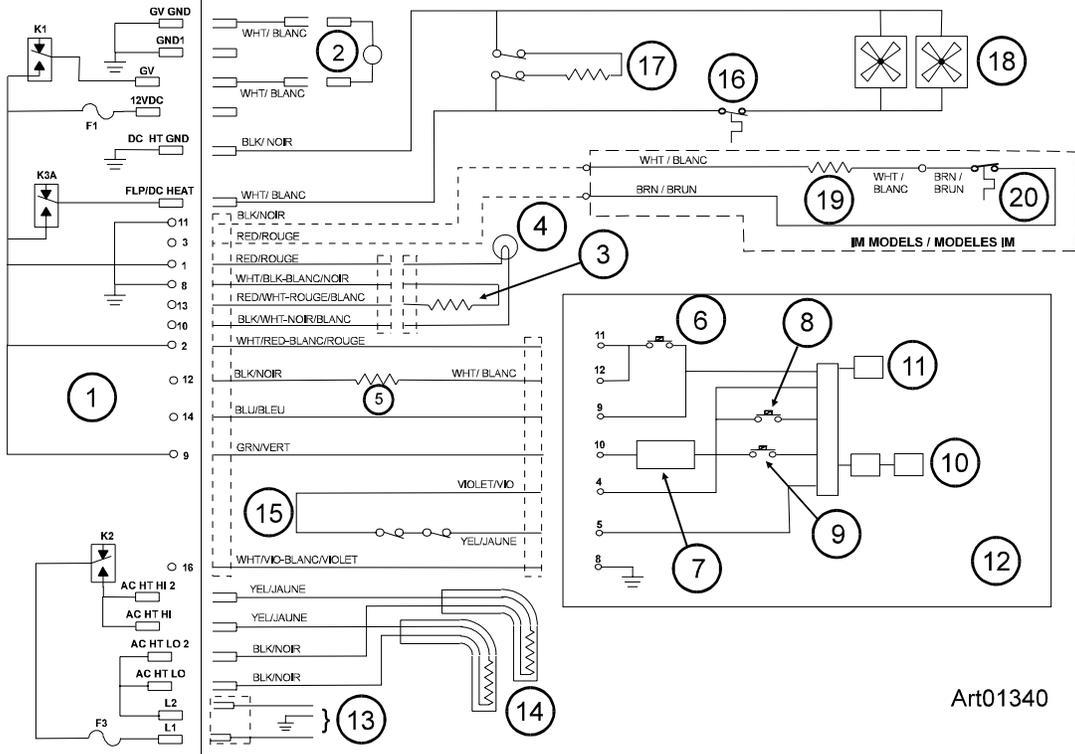
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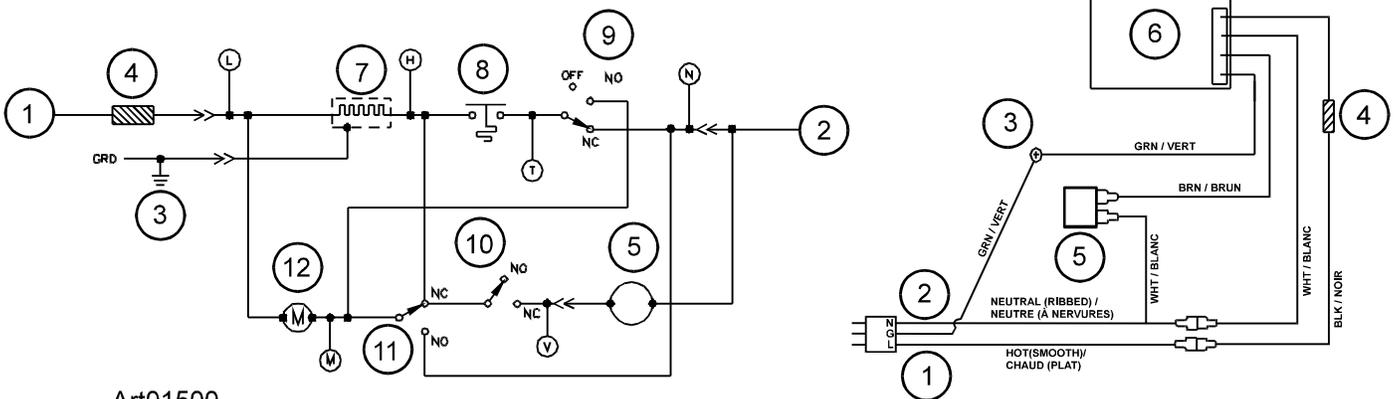
Art01606



Art01339



Art01340



Art01500

